

**Madeira Polyneon Polyester to Classic Rayon Conversion**  
**Courtesy of Buckets of Ink Embroidery Supplies**

[www.Bucketsofink.com](http://www.Bucketsofink.com)

Classic Rayon	Classic Color Name	Polyneon	Polyneon Color Name
		1502	Zipper
		1505	Polished Silver
		1506	Deep Steel Blue
		1507	Pea Coat Lining
1481	Cherry Pie	1508	Cherry Pie
1484	Rhubarb	1509	Rhubarb
		1521	Autumn Orange
		1522	Lavender Blue
		1526	French Vanilla
1256	Teddy Bear	1527	Teddy Bear
		1528	Serene Sky
		1529	Orchid Mist
		1531	Delphinium
1432	Little Boy Blue	1532	Little Boy Blue
		1535	Tarnished Taupe
		1538	Tiramisu
1240	Stone	1539	Stone
1440	Cobblestone	1540	Cobblestone
1150	Chartreuse	1541	Chartreuse
		1542	Blue Heather
		1544	Chimney Smoke
		1545	Winter Mint
		1548	Pink Plush
		1549	Pink Sorbet
1030	Light Periwinkle	1550	Light Periwinkle
		1552	Golden Green
		1553	Galaxy Blue
		1554	Dogwood
		1555	Carbon Paper
		1556	Taste of Honey
		1557	Mud Facial
		1558	French Roast
1129	Mud Pie	1559	Mud Pie
1131	Espresso	1560	Espresso
		1561	Cornmeal
		1562	Blue Hydrangea
		1563	Icy Blue
		1564	Dark Pewter
		1565	Irish Coffee
		1566	Brilliant Blue
		1567	Pickled Beet
		1568	Granite Green
		1569	Hemlock
		1572	Winter Gray

Please note that color conversions are subjective to the individual. When exact matching is necessary, please confirm by eye.

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Classic Rayon	Classic Color Name	Polyneon	Polyneon Color Name
		1573	Vintage Lace
		1574	Dark Slate Blue
1461	Iron Gray	1575	Iron Gray
		1577	Dark Blue Turquoise
		1578	Faded Jade
		1580	Jungle Green
		1582	White Linen
		1584	Deep Pink
1477	Salsa	1588	Salsa
		1589	Ebony
		1592	Misty Mint
		1593	Blue Macaw
		1594	Cool Aqua
		1595	Fluorescent Pink
		1596	Fluorescent Pink
		1597	Fluorescent Pink
		1598	Fluorescent Orange
		1599	Fluorescent Green
1411	Silver	1610	Silver
1012	Smoke	1611	Smoke
		1612	Steel
		1613	Gull Gray
1164	Twister	1614	Twister
1415	Battleship	1615	Battleship
1220	Conch Shell	1616	Conch Shell
1362	Slate Purple	1617	Slate Purple
		1618	Gun Powder
1318	Granite	1619	Granite
		1620	Light Salmon
1021	Rust	1621	Rust
1123	Parchment	1622	Parchment
1180	Daffodil	1623	Daffodil
1172	Egg Yolk	1624	Egg Yolk
		1625	Butterscotch
		1626	Peaches 'n' Cream
1263	Dusty Lilac	1627	Dusty Lilac
		1628	Worn Denim
		1629	Ice
1261	Lavendula	1630	Lavendula
1032	Velvet Violet	1631	Velvet Violet
1233	Blackberry Purple	1632	Blackberry Purple
1334	Purple Passion	1633	Purple Passion
		1634	Grape Jelly
1035	Burgundy	1635	Burgundy
1447	Cinnamon Candy	1637	Cinnamon Candy

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Classic Rayon	Classic Color Name	Polyneon	Polyneon Color Name
1038	Barn Red	1638	Barn Red
		1639	Cinnabar
		1640	Lead
1241	Obsidian	1641	Obsidian
1042	Lapis	1642	Lapis
1043	Navy	1643	Navy
1045	Light Mint	1645	Light Mint
		1647	Mantis
1451	Celery	1648	Celery
1469	Granny Smith	1649	Granny Smith
1369	Fresh Pine	1650	Fresh Pine
1079	Celtic Green	1651	Celtic Green
1052	Mermaid	1652	Mermaid
1053	Light Coral	1653	Light Coral
1259	Cocoa	1654	Cocoa
1342	Fawn	1656	Fawn
1056	Golden Oak	1657	Golden Oak
		1658	Mocha
1145	Coffee Bean	1659	Coffee Bean
		1660	Sand Castle
		1661	Moonbeam
		1662	Slate
1229	Clove	1663	Clove
		1664	Graphite
		1665	Coal
1022	Cornsilk	1666	Cornsilk
1392	Silver Sage	1668	Silver Sage
1395	Rosemary	1669	Rosemary
1470	Vegas Gold	1670	Vegas Gold
1028	Country Kitchen Blue	1671	Country Kitchen Blue
		1672	Toasted Almond
1255	Khaki	1673	Khaki
1276	Light Denim	1674	Light Denim
		1675	Nordic Blue
1166	Hanukkuh Blue	1676	Hanukkuh Blue
1290	Mallard Teal	1677	Mallard Teal
1078	Pumpkin	1678	Pumpkin
1320	Purple Heart	1680	Purple Heart
1081	Azalea	1681	Azalea
1149	Tusk	1682	Tusk
1171	Lemon Drop	1683	Lemon Drop
		1684	Wheat
1298	Tree Frog	1685	Tree Frog
1286	Mist	1686	Mist
1086	Sterling Silver	1687	Sterling Silver

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1288	Shark	1689	Shark
1371	Deep Sea	1690	Deep Sea
1292	Limestone	1692	Limestone
1094	Caribbean Blue	1694	Caribbean Blue
1295	Cyan	1695	Cyan
		1701	Spring Green
1302	Spearmint	1702	Spearmint
1370	Fir	1703	Fir
1397	Evergreen	1704	Evergreen
1303	Fresh Oregono	1705	Fresh Oregono
1106	Guacamole	1706	Guacamole
1107	Honeysuckle	1707	Honeysuckle
		1709	Shocking Pink
1310	Magenta	1710	Magenta
1232	Lavender	1711	Lavender
1080	Lilac	1712	Lilac
1013	Peach Blush	1713	Peach Blush
1118	Overcast Gray	1718	Overcast Gray
1188	Chokecherry	1719	Chokecherry
1388	Plum	1720	Plum
1117	Flamingo Pink	1721	Flamingo Pink
1322	Royal Purple	1722	Royal Purple
		1723	Flan
1359	Gold Nugget	1724	Gold Nugget
1225	Liquid Gold	1725	Liquid Gold
1126	Light Brown Sugar	1726	Light Brown Sugar
1135	Baby Chick	1727	Baby Chick
1144	Bark	1728	Bark
1328	Buckskin	1729	Buckskin
		1730	Cumin
		1731	Purple Pearl
1029	Blue Jay	1733	Blue Jay
1485	Electric Red	1734	Electric Red
1224	Lemonade	1735	Lemonade
1136	Dark Taupe	1736	Dark Taupe
		1738	Champagne
1239	Charcoal	1739	Charcoal
1040	Weimaraner	1740	Weimaraner
1287	Gun Metal	1741	Gun Metal
1167	Blue Ink	1742	Blue Ink
		1743	Oxford Blue
		1744	Siamese Cat
1329	Toasted Marshmallow	1745	Toasted Marshmallow
1246	Teal Green	1746	Teal Green
1181	Candy Apple Red	1747	Candy Apple Red

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1248	Margarita Lime	1748	Margarita Lime
1050	Green Thumb	1749	Green Thumb
1250	Christmas Green	1750	Christmas Green
1479	Emerald Isle	1751	Emerald Isle
		1752	Cantalope
1253	Penny	1753	Penny
1307	Raspberry Punch	1754	Raspberry Punch
1155	Marmalade	1755	Marmalade
		1756	Pea Green
1194	Dark Olive	1757	Dark Olive
1258	Grizzly Bear	1758	Grizzly Bear
1196	Medium Camo Green	1759	Medium Camo Green
1160	Antique Blue	1760	Antique Blue
1027	Dolphin	1761	Dolphin
1296	Deep Ocean	1762	Deep Ocean
1065	Copper	1763	Copper
		1764	Denim
		1765	Tiger
1466	Sailor Blue	1766	Sailor Blue
		1767	Ultramarine
		1768	Bamboo Green
1489	Clover	1769	Clover
		1770	Light Emerald Green
		1771	Whipped Butterscotch
1025	Military Gold	1772	Military Gold
1173	Autumn Gold	1773	Autumn Gold
1175	Dark Federal Blue	1775	Dark Federal Blue
1476	Independence Blue	1776	Independence Blue
1020	Bright Peach	1777	Bright Peach
1178	Carrot	1778	Carrot
1179	Sweet Potato	1779	Sweet Potato
1480	Rain Forest	1780	Rain Forest
1281	Radish	1781	Radish
1182	Mulberry	1782	Mulberry
		1783	Dark Raspberry
1384	Merlot	1784	Merlot
1389	Bordeaux	1785	Bordeaux
1234	Hibiscus	1786	Hibiscus
1110	Fuchsia	1787	Fuchsia
1488	Dark Magenta	1788	Dark Magenta
		1789	Plum Drop
		1790	Dill Pickle
1491	Brass	1791	Brass
1352	Old Gold	1792	Old Gold
		1793	Bullfrog

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		1794	Field Gear
1406	Dark Camo Green	1795	Dark Camo Green
		1796	Aged Moss
1297	Calypso Blue	1797	Calypso Blue
1393	Bass Green	1798	Bass Green
1299	Green Turquoise	1799	Green Turquoise
1000	Emerald Black	1800	Emerald Black
1001	Super White	1801	Super White
1002	Snow White	1802	Snow White
1003	Creme White	1803	Creme White
1004	Natural White	1804	Natural White
1005	Fluorescent White	1805	Fluorescent White
		1809	Brushed Bronze
1010	Gray Haze	1810	Gray Haze
1011	Chrome	1811	Chrome
1085	Cement	1812	Cement
1120	Baby Pink	1815	Baby Pink
1148	Rustic Pink	1816	Rustic Pink
		1817	Pleasant Peach
		1818	Powder Pink
1317	Blush Pink	1819	Blush Pink
1152	Peach Tea	1820	Peach Tea
1221	Terra Cotta	1821	Terra Cotta
1072	Coconut Cream	1822	Coconut Cream
		1823	Fluorescent Yellow Green
		1824	Fluorescent Yellow Orange
1437	Summer Sun	1825	Summer Sun
		1826	Peach Pie
		1827	Swimming Pool
1375	Work Shirt	1828	Work Shirt
1177	Blue Bird	1829	Blue Bird
1143	China Blue	1830	China Blue
1033	Purple Pansy	1831	Purple Pansy
1112	Majestic Purple	1832	Majestic Purple
		1833	Heliotrope
		1834	Amethyst
1183	Cranberry	1835	Cranberry
1445	Cappochino	1836	Cappuccino
		1837	Fluorescent Red Orange
1039	Brick Red	1838	Brick Red
1147	Christmas Red	1839	Christmas Red
		1840	Cadet Gray
		1841	Pewter
1076	True Blue	1842	True Blue
		1843	Persian Blue

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1044	Indigo	1844	Indigo
		1845	Mint
1185	Dark Teal	1846	Dark Teal
1245	Sea Foam Green	1847	Sea Foam Green
1049	Lime Green	1848	Lime Green
1279	Tropical Teal	1849	Tropical Teal
		1850	Fluorescent Green
		1851	Cadmium Green
1096	Cobalt	1852	Cobalt
		1853	Light Apricot
		1854	Rain Barrel
		1855	Coffee with Cream
		1856	Burnt Orange
		1857	Chocolate Lab
1158	Chestnut	1858	Chestnut
1059	Dark Chocolate	1859	Dark Chocolate
1060	Pussy Willow	1860	Pussy Willow
1349	Palomino	1861	Palomino
1062	Rhino	1862	Rhino
1305	Chamois	1863	Chamois
		1866	Buff
		1867	Fluorescent Green
1247	Bottle Green	1868	Bottle Green
		1869	Pumkin Spice
1026	Orange Sorbet	1870	Orange Sorbet
1274	Porcelain Blue	1871	Porcelain Blue
		1872	Brunette
1075	Baby Blue	1874	Baby Blue
1146	Tomato Red	1878	Tomato Red
1280	Oregon Green	1879	Oregon Green
1122	Deep Lilac	1880	Deep Lilac
		1882	Peach Blossom
		1883	Fluorescent Yellow Green
		1884	Burly Wood
1344	Camel	1885	Camel
		1886	Light Steel
		1887	Mince Pie
1090	Deep Sky Blue	1888	Deep Sky Blue
		1890	Midnight Green
		1891	Teal Velvet
1088	Robin's Egg	1892	Robin's Egg
		1893	Sky Blue
1091	Teal Blue	1895	Teal Blue
1294	Liberty	1896	Liberty
		1898	Auburn

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		1899	Henna
1047	Celadon	1900	Celadon
		1901	Fluorescent Green
1103	Hunter Green	1902	Hunter Green
1391	Spruce Green	1903	Spruce Green
1396	Dark Sage	1904	Dark Sage
1189	Moss Green	1905	Moss Green
1348	Antique Bronze	1906	Antique Bronze
		1907	Fluorescent Pink
		1908	Fluorescent Pink
		1909	Electric Pink
		1910	Electric Magenta
1111	Evening Mist	1911	Evening Mist
1014	Bermuda Sand	1915	Bermuda Sand
		1917	Dusty Rose
1041	Polished Pewter	1918	Polished Pewter
1119	English Rose	1919	English Rose
		1920	Light Khaki
1321	Bubble Gum Pink	1921	Bubble Gum Pink
		1922	Regal Purple
		1923	Apricot
1223	Lemon Tart	1924	Lemon Tart
		1925	Fluorescent Yellow Orange
		1926	Dark Champagne
		1927	Shiny Penny
		1928	Natural Suede
		1929	Brown Hare
1330	Bahamas Blue	1930	Bahamas Blue
1431	Bittersweet Chocolate	1931	Bittersweet Chocolate
1092	Summer Sky	1932	Summer Sky
		1933	Lavender Lilac
1134	Royal Blue	1934	Royal Blue
		1935	Fluorescent Yellow Green
1228	Mink	1936	Mink
		1937	Fluorescent Orange
1138	Doe Skin	1938	Doe Skin
1273	Peanut Brittle	1939	Peanut Brittle
1449	Key Lime	1940	Key Lime
1141	Mauve	1941	Mauve
		1942	Rose Gold
1335	Dark Periwinkle	1943	Dark Periwinkle
1277	Blueberry Smash	1944	Blueberry Smash
1058	Sienna	1945	Sienna
		1946	Fluorescent Orange
		1947	Fluorescent Orange Pink



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1108	Pink Carnation	1948	Pink Carnation
1410	Ivory	1949	Ivory
		1950	Fluorescent Green
		1951	Pumpkin Chiffon
		1952	Melon Burst
1074	Powder Blue	1953	Powder Blue
		1954	Fluorescent Orange Pink
1137	Citrus Burst	1955	Citrus Burst
1494	Olive Green	1956	Olive Green
		1957	Burnt Taupe
1358	Cedar Bark	1958	Cedar Bark
		1959	Burnished Gold
1360	Dusty Blue	1960	Dusty Blue
1353	Blue Spruce	1961	Blue Spruce
1162	Admiral Blue	1962	Admiral Blue
1365	Dusty Plum	1963	Dusty Plum
1364	Storm Sky Blue	1964	Storm Sky Blue
1478	Orange Peel	1965	Orange Peel
1467	Pea Coat	1966	Pea Coat
1242	Dark Denim	1967	Dark Denim
		1968	Green Tea
1306	Army Green	1969	Army Green
		1970	Emerald Ink
1125	Saffron	1971	Saffron
		1972	Fluorescent Yellow Orange
1257	Bronze	1973	Bronze
1174	Cinnamon Stick	1974	Cinnamon Stick
		1975	Colonial Blue
1368	Night Sky	1976	Night Sky
1497	Peacock Blue	1977	Peacock Blue
		1978	Fluorescent Orange
		1979	Dark Amazon
		1980	Sunflower
		1981	Carmine
1238	Sangria	1982	Sangria
1386	Egg Plant	1983	Egg Plant
1187	Orchid	1984	Orchid
		1985	Deep Rain Forest
1381	Ripe Raspberry	1986	Ripe Raspberry
1378	Paprika	1987	Paprika
1251	Kelly Green	1988	Kelly Green
		1989	Leaf
1109	Pink Rose	1990	Pink Rose
1293	Malachite	1991	Malachite
		1992	Rough Caribbean Sea

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1354	Watermelon	1993	Watermelon
1154	Lipstick Rose	1994	Lipstick Rose
		1995	Fluorescent Yellow
		1996	Deep Emerald
		1997	Plum Pudding
		1998	Dark Mauve
1036	Raisin	1999	Raisin
1006	Diamond Black		
1007	Amber Black		
1008	Ruby Black		
1009	Sapphire Black		
1015	Desert Bloom		
1017	Orange Whisp		
1018	Light Salmon		
1023	Lemon		
1024	Gold Rush		
1031	Frosted Lavender		
1034	Vintage Rose		
1037	Tango		
1046	Eucalyptus		
1048	Aloe		
1051	Bell Pepper		
1054	Tawny		
1055	Latte		
1057	Caramel		
1061	Vanilla Pudding		
1063	Elephant		
1064	Goldenrod		
1066	Cornmeal		
1067	Lemon Chiffon		
1068	Canary		
1069	Sunshine Yellow		
1070	Tawny Tan		
1071	Baby's Breath		
1082	Antique Ecru		
1083	Daisy		
1084	Sandy Shores		
1087	Silver Birch		
1089	Sea Frost		
1093	Azure Sea		
1095	Larimar		
1097	Honeydew Melon		
1098	Blue Grass		
1099	Leek		
1100	Cucumber		

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1101	Wintergreen		
1102	Light Moss Green		
1104	Scallion		
1105	Weeping Willow		
1114	Pink Petal		
1115	Powder Puff		
1116	Cotton Candy		
1121	Candy Heart		
1124	Buttercup		
1127	Loofah		
1128	Taupe		
1130	Chocolate Chip		
1132	Clear Blue		
1133	Forget-Me-Not		
1140	Avocado Green		
1142	Peach Puff		
1151	Silver Moon		
1153	Frosted Glass		
1156	Palm Frond		
1157	Marsh		
1159	Mustard		
1161	Twilight		
1163	Steel Green		
1169	Split Pea		
1170	Fern		
1176	Navajo Blue		
1184	Scarlet Rose		
1186	Ruby Slipper		
1190	Sea Weed		
1191	Gold Coin		
1192	Honey Mustard		
1193	Peridot		
1195	Menthol		
1198	Moonstone		
1199	Onyx		
1212	Stainless Steel		
1219	Hint of Mint		
1226	Amber		
1227	Mint Jubilee		
1230	Root Beer		
1235	Crocus		
1236	Plum Brandy		
1243	Star-kissed Night		
1244	Darkest Night		
1249	Shamrock		

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1252	Neptune		
1254	Dark Salmon		
1260	Canvas		
1264	Lavender Ice		
1266	Regal Blue		
1270	Sawdust		
1272	Golden Retriever		
1275	Periwinkle		
1278	Orange Icing		
1284	Emerald Sea		
1289	Silver Mound		
1291	Marlin		
1301	Jade		
1304	Ivy		
1308	Army Fatigues		
1309	Dahlia		
1311	Mystic Lavender		
1312	Purple Grape		
1313	Berry Blast		
1315	Pink Grapefruit		
1319	Iris		
1323	Golden Wheat		
1336	Saddle Brown		
1337	Gray Mist		
1338	Nutmeg		
1339	Spanish Moss		
1343	Grape Juice		
1350	Citrus Green		
1351	Alligator		
1356	Pink Pearl		
1357	Dark Seaweed		
1361	Moody Gray		
1363	Steel Lavendar		
1366	Dark Purple Iris		
1367	Black Pearl		
1372	Honey		
1373	Cerulean Frost		
1374	Maroon		
1376	Space Blue		
1377	Kiwi		
1379	Mandarin		
1380	Oasis		
1382	Colonial Rose		
1383	Pink Pansy		
1385	Garnet		

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1387	Berry Frost		
1390	Forest Green		
1394	Kale		
1405	Goose Gray		
1412	Violet		
1421	Basket Ball		
1422	African Violet		
1425	Pumpkin Spice		
1428	Rice		
1430	Dusky Mauve		
1434	French Blue		
1439	Ash		
1448	Julep		
1450	Electric Lime		
1460	Ecru		
1463	Willow		
1495	Safari		